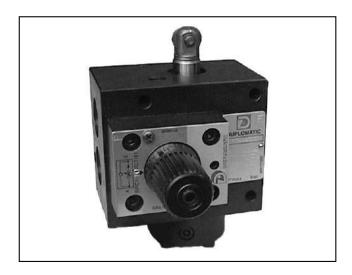


OPERATING PRINCIPLE

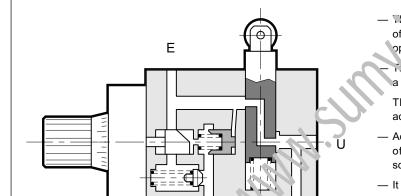


CP1R*-W ROLLER OPERATED FAST/SLOW SPEED SELECTION VALVE

SERIES 21

THREADED PORTS

p max 70 barQ max 40 l/min



The 'P1R*-W valve is used for the selection and control of t. st/s'ow speed of hydraulic axis by mechanical roller operation.

- T. e slow working speed adjustment is obtained by using a pressure compensated flow control valve.

The special shape of the control openings allows fine adjustment even with very low flow rates.

 Adjustment of the flow rate is carried out with three turns of the knob that can be locked in any position with a screw.

 It is available in two configurations: normally open CP1RA, normally closed CP1RC.

 It is supplied with an incorporated check valve that allows free passage of the reverse flow.

CONFIGURATIONS (see Hydraulic symbols table)

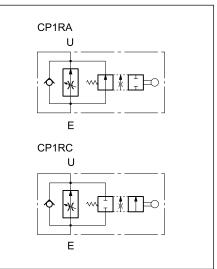
- CP1RA-W: normally open - fast movement with roller in rest position and controlled slow movement with roller in operation.

- CP1RC-W: normally closed - controlled slow movement with roller in rest position and fast movement with roller in operation.

PERFORMANCES (obtained with mineral oil with viscosity of 36 cSt at 50°C)

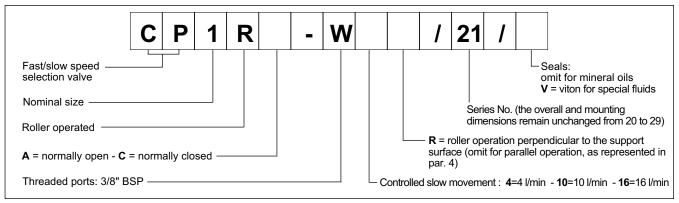
| Maximum operating pressure | | bar | 70 |
|------------------------------------|-----|--|-------------|
| Fast movement maximum flow rate | | l/min | 40 |
| Controlled slow monement flow rate | max | l/min | 4 - 10 - 16 |
| | min | l/min | 0,1 |
| Roller working movement | | mm | 6 |
| Ambient temperature range | | °C | -20 / +50 |
| Fluid temperature range | | °C | -20 / +80 |
| Fluid viscosity range | | cSt | 10 ÷ 400 |
| Fluid contamination degree | | According to ISO 4406:1999 class 20/18/15 | |
| Recommended viscosity | | cSt | 25 |
| Massa | | kg | 3,2 |

HYDRAULIC SYMBOLS

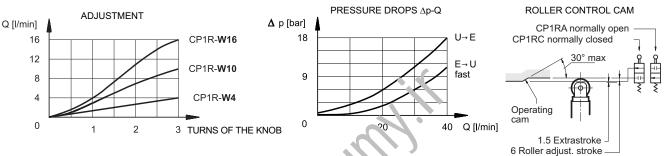


36 100/110 ED

1 - IDENTIFICATION CODE



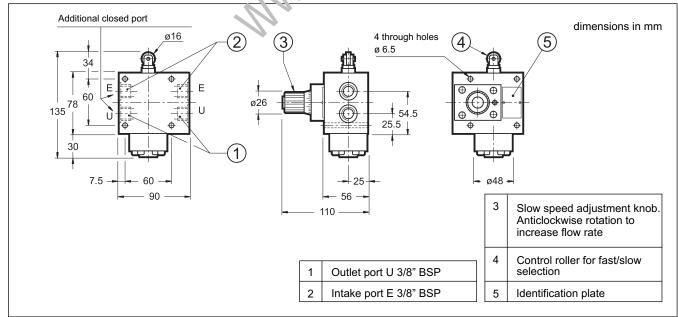
2 - CHARACTERISTIC CURVES (values obtained with viscosity of 36 cSt at 50°C)



3 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO 0743-4. For these fluids, use NBR seals. For fluids HFDR type (phosphate esters) use FPM seals (code V). For the use of other kinds of fluid such as HFA, HFB, HFC, please consult our technical department. Using fluids at temperatures higher than 80 °C causes a faster degradation of the fluid and of the seals characteristics. The fluid must be preserved in its physical and chemical characteristics.

4 - OVERALL AND MOUNTING DIMENSIONS





DUPLOMATIC OLEODINAMICA S.p.A.

20015 PARABIAGO (MI) • Via M. Re Depaolini 24 Tel. +39 0331.895.111 Fax +39 0331.895.339 www.duplomatic.com • e-mail: sales.exp@duplomatic.com