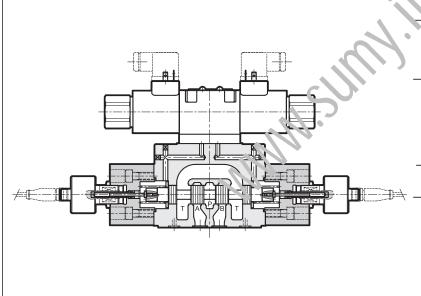


OPERATING PRINCIPLE



These solenoid operated directional valves are equipped with position sensors that monitor the main spool position. The switching position is indicated by a binary signal.

- TÜV certification body certifies the compliance of DS(P)*M valves with the EC safety standards ISO 4413:2012, UNI EN 12622:2014, UNI EN 693:2001 +A2:2001, UNI EN 201:2010 and UNI EN 422:2009 with certificate TÜV IT 14 MAC 0043.
- -The valves are available in direct current versions only (see paragraph 8).

- These valves do not have manual override and can not be disassembled, because of their characteristics and their possible use on machinery subject to safety requirements. Moreover, their components are not interchangeable. Read the *Use and Maintenance manual* for instructions on operation, safe use and repair of the product

PERFORMANCES

(working with mineral oil of viscosity of 36 cSt at 50°C)

		DS3M	DS5M	DSP5M DSP5RM	DSP7M	DSP8M	DSP10M
Maximum operating pressure: P - A - B ports	bar	350	320	320	350	350	350
T port	bui	21	0	see pe	rformance lim	nits at paragra	ph 5.5
Maximum flow rate from P to A - B - T	l/min	80	120	150	300	600	1100
Ambient temperature range	°C	-20 / +50					
Fluid temperature range	°C			-20 /	+80		
Fluid viscosity range	cSt			10 ÷	400		
Fluid contamination degree			Accordir	ng to ISO 4406	6:1999 class 2	20/18/15	
Recommended viscosity	cSt	25					
Mass: single solenoid valve double solenoid valve	kg	1,8 2,2	5 -	7,1 8	8,7 9,6	15,6 16,6	50 50.5

MACHINE DIRECTIVE CERTIFICATION

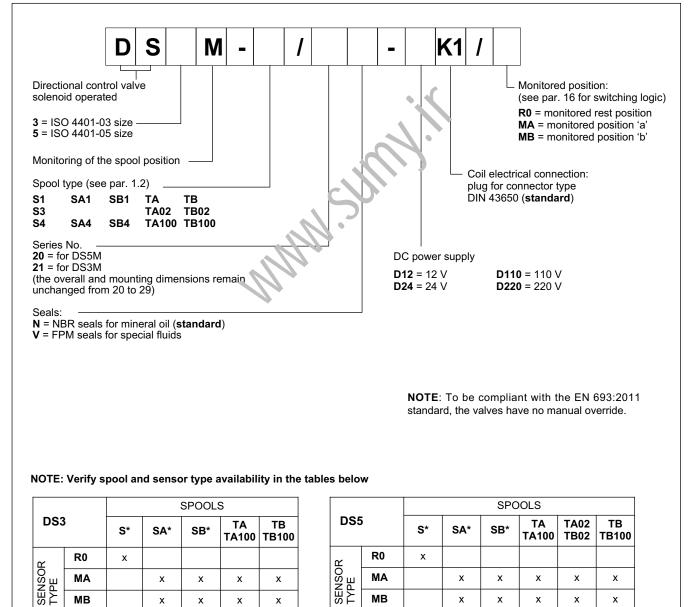
All solenoid valves and solenoid operated valves of the DS(P)*M family were tested on a voluntary basis by TÜV and found to comply with the applicable requirements of the following standards:



- UNI EN ISO 4413:2012 Hydraulic fluid power General rules and safety requirements for systems and their components
- UNI EN 12622:2014 Safety of machine tools Hydraulic press brakes
- UNI EN 693:2001+A2:2011 Machine tools Safety Hydraulic presses
- UNI EN 201:2010 Plastics and rubber machines Injection moulding machines Safety requirements
- UNI EN 422:2009 Rubber and Plastic machines Safety requirements

1 - IDENTIFICATION OF SOLENOID VALVES DIRECT OPERATED

1.1 - Identification code



MB

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MB

х

х

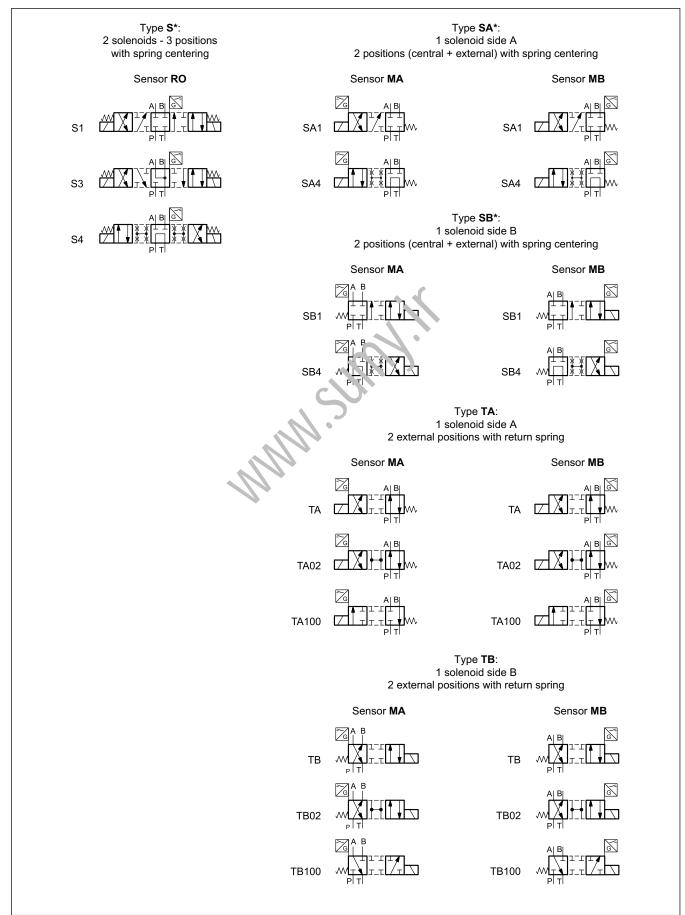
х

х

D

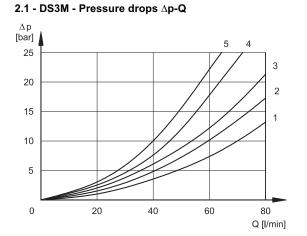
DS(P)*M

1.2 - Spool types for DS3M and DS5M



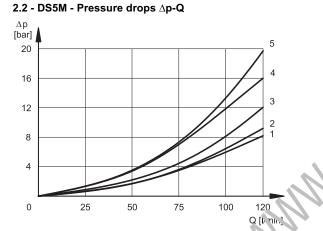
2 - CHARACTERISTIC CURVES OF DIRECT OPERATED SOLENOID VALVES

(obtained with viscosity 36 cSt at 50 °C)



	FLOW DIRECTION						
SPOOL TYPE	P→A	P→B	A→T	B→T	P→T		
	CURVES ON GRAPH						
S1, SA1; SB1	2	2	3	3	-		
S3	3	3	1	1	-		
S4, SA4	5	5	5	5	3		
TA, TB	2	2	2	2	-		
TA100, TB100	4	4	4	4	-		

For S3 in central position $B \rightarrow T$ refer to curve 3.



		FLOW DIRECTION					
	SPOOL TY,PE	P→A	P→B	A→T	B→T	P→T	
			CURV	ES ON C	GRAPH		
	ີ L1, SA1, SB1	2	2	1	1		
	. 3	2	1	2	3		
	.4, SA4, SB4	1	1	2	2	4	
)	TA, TB, TA02, TB02	3	3	2	2	-	
-	TA100, TB100	2	2	2	2	-	

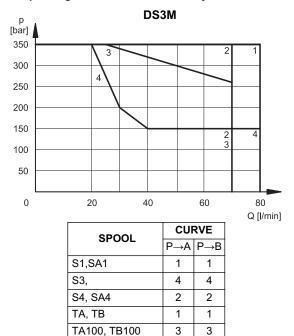
For S3 in central position $B \rightarrow T$ refer to curve 5.

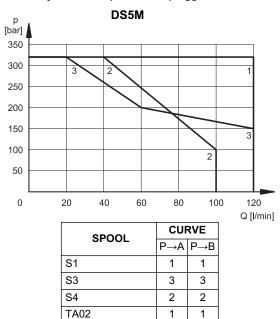
2.3 - Performance limits for DS3M and DS5M soluted valves

The curves define the flow rate operating fields according to the valve pressure of the different versions.

The values have been obtained according to ISO 6403 norm with solenoids at rated temperature and supplied with voltage equal to 90% of the nominal voltage. The values have been obtained with mineral oil, viscosity 36 cSt, temperature 50 °C and filtration according to ISO 4406:1999 class 18/16/13.

The operating limits can be considerably reduced if a 4-way valve is used as 3-way valve with port A or B plugged or without flow.





1

1

TA, TA100

41 505/216 ED

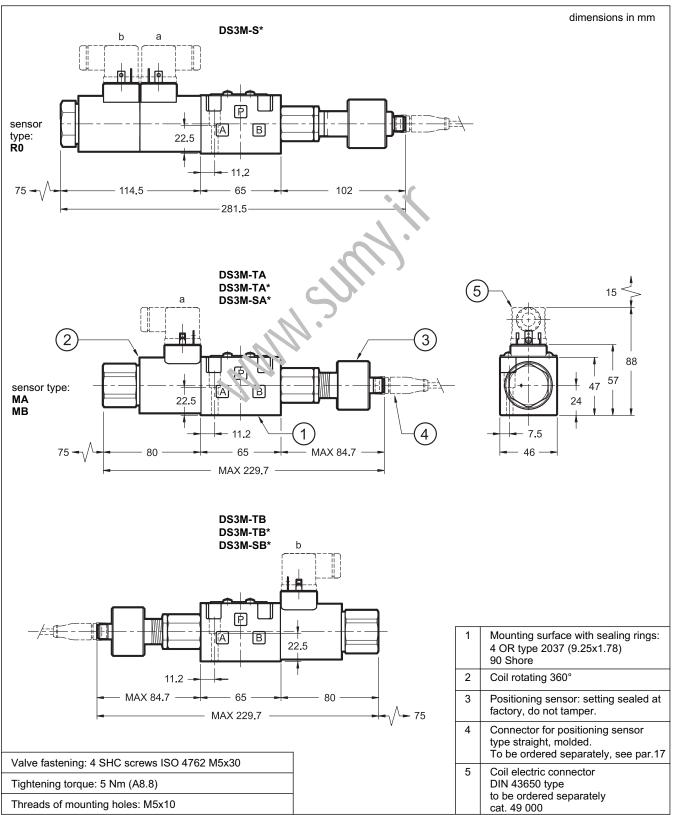


2.4 - Switching times

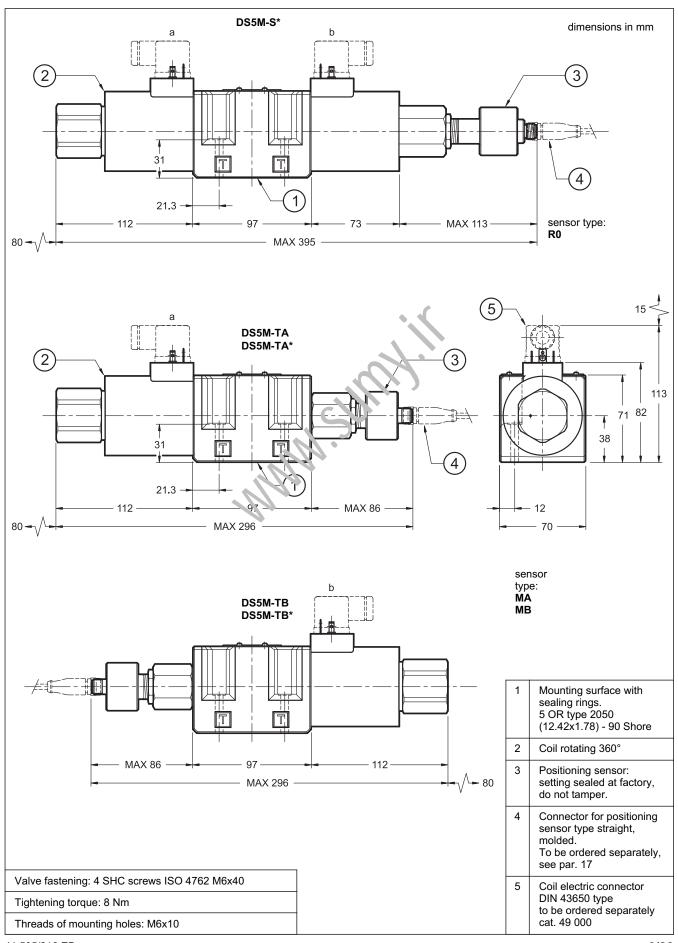
The indicated values had obtained according to ISO 6403 standards, using mineral oil with viscosity 36 cSt at 50 °C.

TIMES [ms]	ENERGIZING	DE-ENERGIZING	TIMES [ms]	ENERGIZING	DE-ENERGIZING
DS3M	25 ÷ 75	15 ÷ 25	DS5M	100 ÷ 150	20 ÷ 50

3 - OVERALL AND MOUNTING DIMENSIONS FOR DIRECT OPERATED VALVES



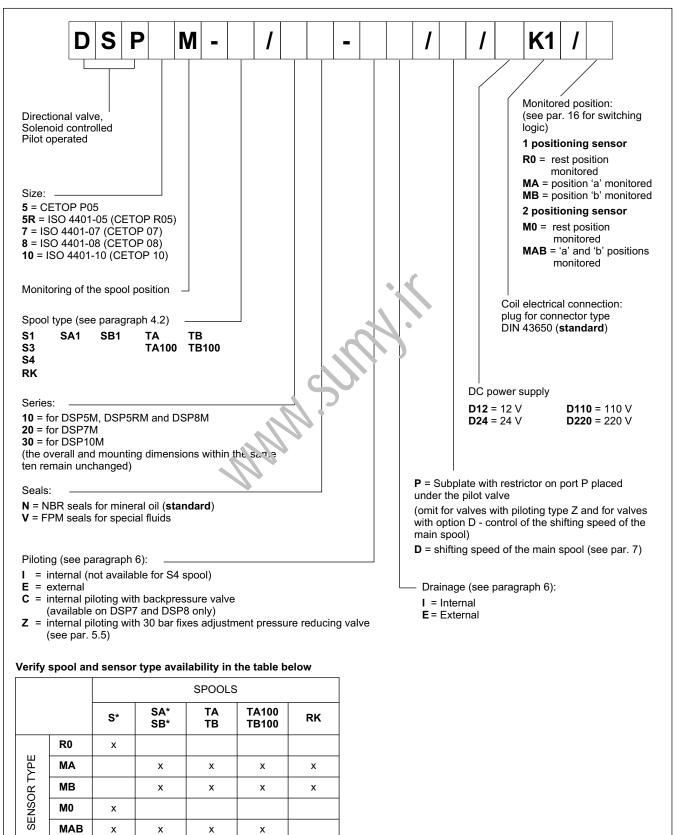






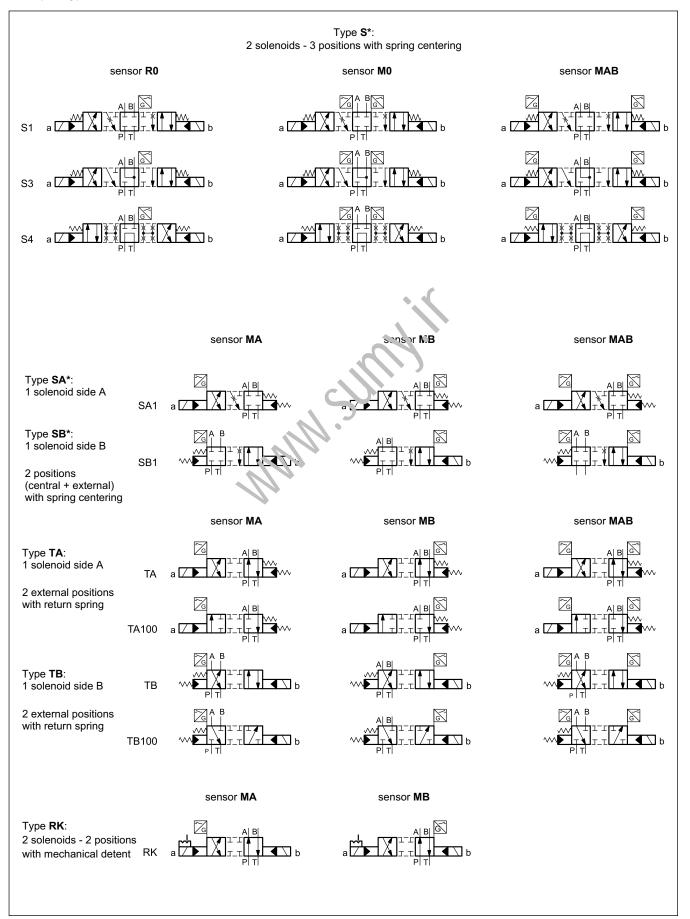
4 - IDENTIFICATION OF PILOT OPERATED SOLENOID VALVES

4.1 - Identification code



NOTE: DSP10M available with spools S1 or S4, with monitored position R0 or M0 only.

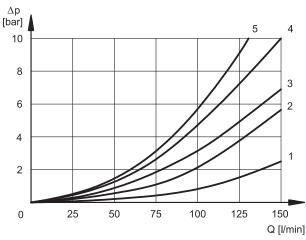
4.2 - Spool types for DSP5M, DSP5RM, DSP7M and DSP8M



5 - CHARACTERISTIC CURVES AND PERFORMANCES

(values obtained with viscosity 36 cSt at 50 $^\circ\text{C})$

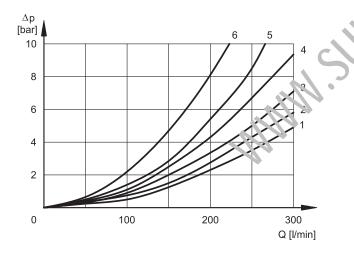




FLOW DIRECTION						
SPOOL TYPE	P→A	P→B	A→T	B→T	P→T	
		CURV	ES ON C	GRAPH		
S1, SA1	4	4	1	1	-	
S3	4	4	1	1	-	
S4	5	5	2	3	5	
TA, TB	4	4	1	1	-	
TA100, TB100	3	3	1	1	-	
RK	4	4	1	1	-	

For pressure drops of the S3 spool in central position refer to the curve 4.

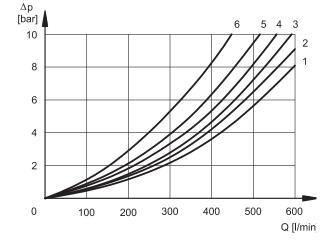
5.2 - DSP7M - Pressure drops Δp -Q



\sim	

	FLOW DIRECTION					
SPOOL TYPE	P→A	P→B	A→T	B→T	P→T	
		CURV	ES ON G	RAPH		
S1, SA1	1	1	4	5	-	
S3	1	1	5	5	-	
S4	2	2	5	6	5	
TA, TB	1	1	4	5	-	
TA100, TB100	3	3	3	5	-	
RK	1	1	4	5	-	

For pressure drops of the S3 spool in central position refer to the curve 5.

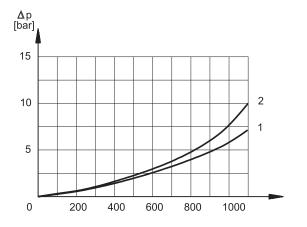


	FLOW DIRECTION							
SPOOL TYPE	$P \rightarrow A P \rightarrow B A \rightarrow T B \rightarrow T P -$							
		CURV	ES ON G	RAPH				
S1, SA1	2	2	3	3	-			
S3	2	2	2	1	-			
S4	4	4	3	5	6			
TA, TB	2	2	3	3	-			
TA100, TB100	5	5	5	5	-			
RK	2	2	3	3	-			

For pressure drops of the S3 spool in central position refer to the curve 4.

5.3 - DSP8M - Pressure drops Δp -Q

5.4 - DSP10M - Pressure drops △p-Q



		FLOW DIRECTION					
SPOOL TYPE	P→A	P→B	A→T	B→T	P→T		
		CURV	ES ON G	RAPH			
S1	1	1	1	1	-		
S4	2	2	2	2	-		

5.5 - Performance limits for pilot operated valves

PRESSURES		D3P5 1 DSP. RM.	DSP7M	DSP8M	DSP10M
Max pressure in P, A, B ports		320	350	350	350
Max pressure in T line		2.0	210	210	210
Max pressure in Y line		210	210	210	210
Min piloting pressure NOTE 1	. 50	5 ÷ 10	5 ÷ 12	7 ÷ 14	6 ÷ 12
Max piloting pressure NOTE 2	. 10,	210	210	210	280

NOTE 1: minimum piloting pressure can be the lower lange value at low flows rates, but with higher flow rates the higher value is needed. NOTE 2: if the valve operates with higher pressure is necessary to use the version with external pilot and reduced pressure. Otherwise, the valve with internal pilot and pressure reducing valve with 30 bar fixed adjustment can be ordered. Add the letter Z to the identification code to order this option (see par. 4.1).

MAXIMUM FLOW RATES			P5M 5RM	DSP7M		DSP8M		DSP10M	
Spool type		210 bar	320 bar	210 bar	PRESS 350 bar	SURES 210 bar	350 bar	210 bar	350 bar
S4 - TA100	[l/min]	120	100	200	150	500	450	750	600
S1 - S3 - TA - RK		150	120	300	300	600	500	900	700

5.6 - Switching times

The values indicated refer to a solenoid valve working with piloting pressure of 100 bar, with mineral oil at a temperature of 50°C, at viscosity of 36 cSt and with PA and BT connections.

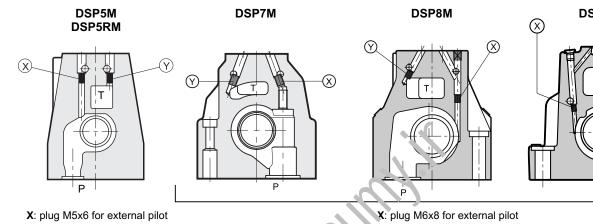
The energizing and de-energizing times are obtained at the pressure variation which occurs on the lines.

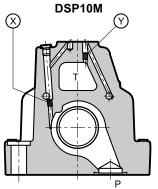
TIMES (± 10%)	ENERG	GIZING	DE-ENERGIZING		
[ms]	2 Pos.	3 Pos.	2 Pos.	3 Pos.	
DSP5M - DSP5RM	60	50	50	40	
DSP7M	75	60	60	45	
DSP8M	100	70	80	50	
DSP10M	-	100	-	140	

6 - PILOTING AND DRAINAGE

These valves are available with piloting and drainage, both internal and external. The version with external drainage allows for a higher back pressure on the outlet.

TYPE OF VALVE		Plug as X	sembly Y
IE	internal pilot and external drain	NO	YES
П	Internal pilot and internal drain	NO	NO
EE	external pilot and external drain	YES	YES
EI	external pilot and internal drain	YES	NO





в Δ

X

Y: plug M5x6 for external drain

Y: plug M6x8 for external drain

6.1 - Backpressure valve incorporated on line P (C option)

DSP7M and DSP8M valves are available upon roust. th backpressure valve incorporated on line P. This is necessary to obtain the piloting pressure when the control valve, in rest position has he line P connected to the T port (spools S4).

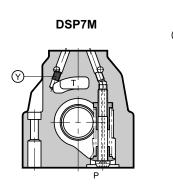
The cracking pressure is of 5 bar with a minimum flow rate of 15 l/min.

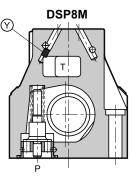
In the C version the piloting is always internal.

NOTE: the backpressure valve can't be used as check valve because it doesn't assure the seal.

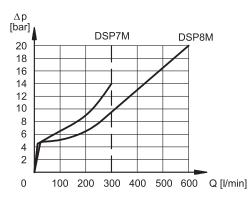
Add C to the identification code for this request (see paragraph 4.1).

For DSP7M only, the backpressure valve can be also delivered separately and it can be easily mounted on line P of the main control valve. Ask for code 0266577 to order the backpressure valve.





pilot always internal Y: plug M6x8 for external drain



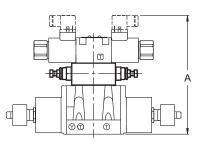
The curve refers to the pressure drop (body part only) with backpressure valve inside, to which the pressure drop of the reference spool must be added. (see par. 5)

7 - OPTIONS

7.1 - Option D : control of the main spool shifting speed

By placing a MERS type double flow control valve between the pilot solenoid valve and the hydropiloted valve, the piloted flow rate can be controlled and therefore the change over smoothness can be varied.

Add the letter **D** to the identification code to request this device (see paragraph 4.1).



dimensions in mm

	DSP5	DSP7	DSP8	DSP10
Α	218	225	254	307

8 - ELECTRICAL FEATURES

8.1 - Solenoids

These are essentially made up of two parts: tube and coil. The tube is threaded into the valve body and includes the armature that moves immersed in oil, without wear. The inner part, in contact with the oil in the return line, ensures heat dissipation.

The coil is fastened to the tube by a threaded ring, and can be rotated and locked to suit the available space.

NOTE 1 : In order to further reduce the emissions, use of type H connectors is recommended. These prevent voltage pears on opening of the coil supply electrical circuit (see catalogue 4.92(.7)).

NOTE 2: The IP65 protection degree is guaranteed only with the connector correctly connected and installed.

8.2 - Current and absorbed power

The tables shows current and power consumption values relevant to the different coil types for DC.

DS3M, DSP5M, DSP5RM, DSP7M, DSP8M and DSP10M (values ± 10%)

Suffix	Nominal voltage [V]	Resistance at 20°C [Ω]	Current consumpt. [A]	Power consumpt [W]	Coil code
D12	12	4,4	2,72	32,7	1903080
D24	24	18,6	1,29	31	1903081
D110	110	436	0,26	28,2	1903464
D220	220	1758	0,13	28,2	1903465

• • •	
VOLTAGE SUPPLY FLUCTUATION	± 10% Vnom
MAአ ና 'TCH ON FREQUENCY	
D. 531.1	15.000 ins/hr
DSTM	13.000 ins/hr
D. P5M - DSP5RM	5.000 ins/hr
L SP7M	5.000 ins/hr
SP8M	4.000 ins/hr
DSP10M	3.000 ins/hr
DUTY CYCLE	100%
ELECTROMAGNETIC COMPATIBILITY	In compliance with
(EMC) (NOTE 1)	2004/108/EC
	In compliance with
	2006/95/EC
CLASS OF PROTECTION:	
Atmospheric agents (EN 60529)	IP 65 (NOTE 2)
Coil insulation (VDE 0580)	class H
Impregnation	class F

DS5M (values ± 5%)

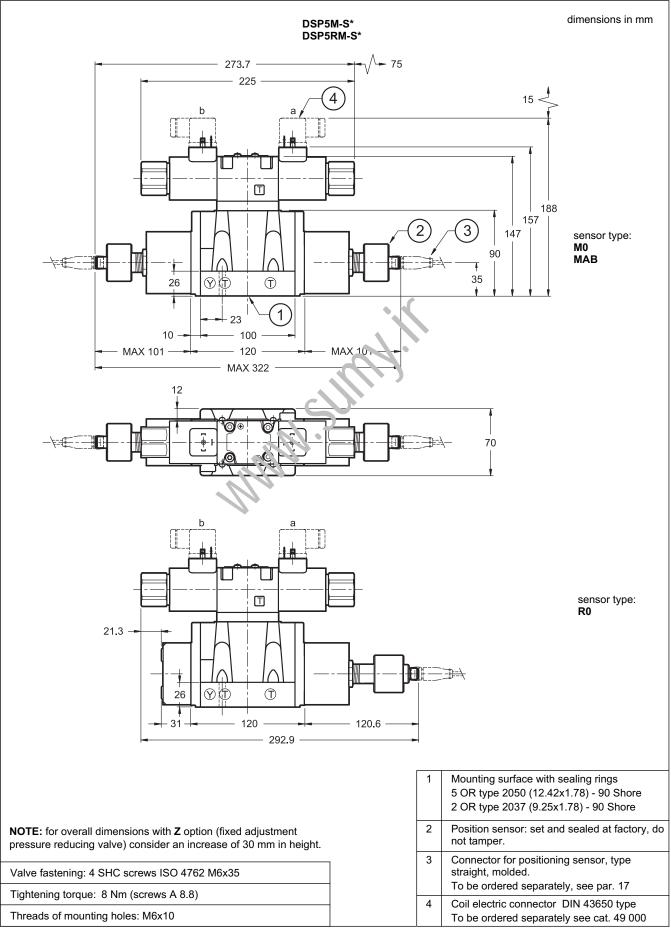
Suffix	Nominal voltage [V]	Resistance at 20°C [Ω]	Current consumpt. [A]	Power consumpt [W]	Coil code
D12	12	3,2	3,75	45	1903200
D24	24	12	2	48	1903201
D110	110	250	0,44	48	1903204
D220	220	1050	0,21	47	1903205

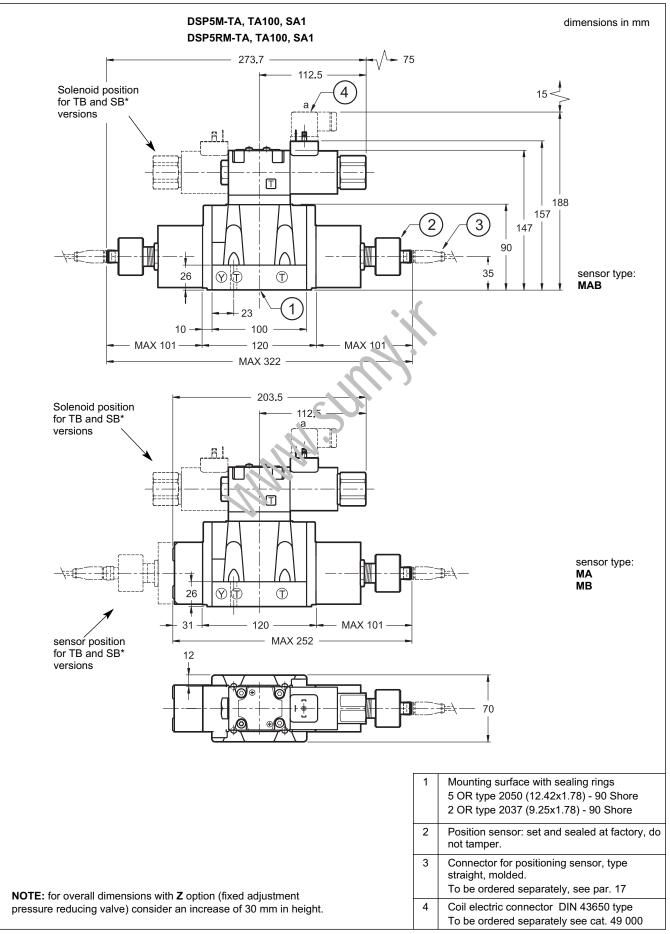
9 - COIL CONNECTORS

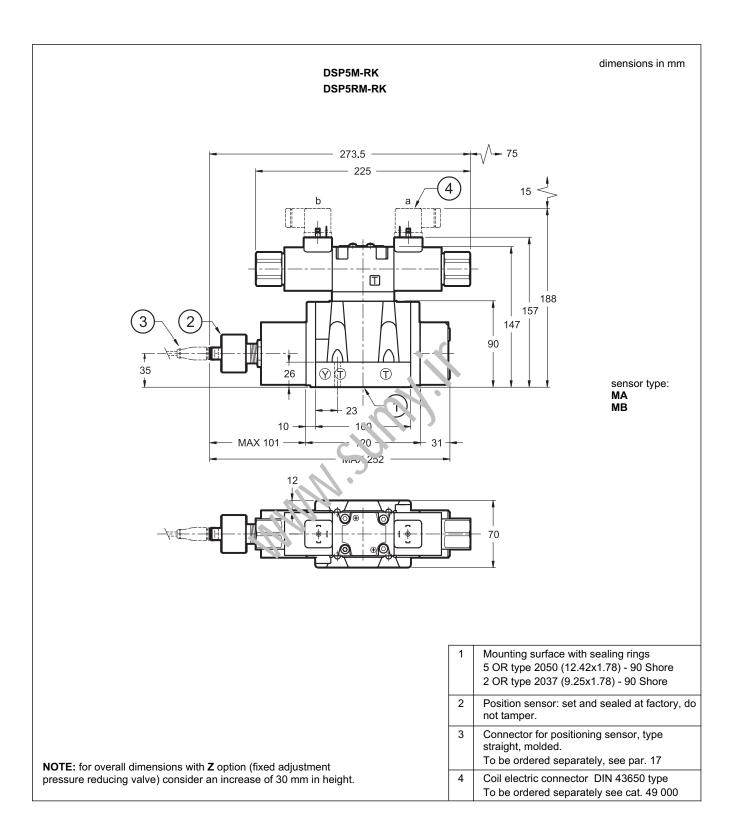
The solenoid operated valves are delivered without the connectors. They can be ordered separately.

For the identification of the connector type to be ordered, please see catalogue 49 000.

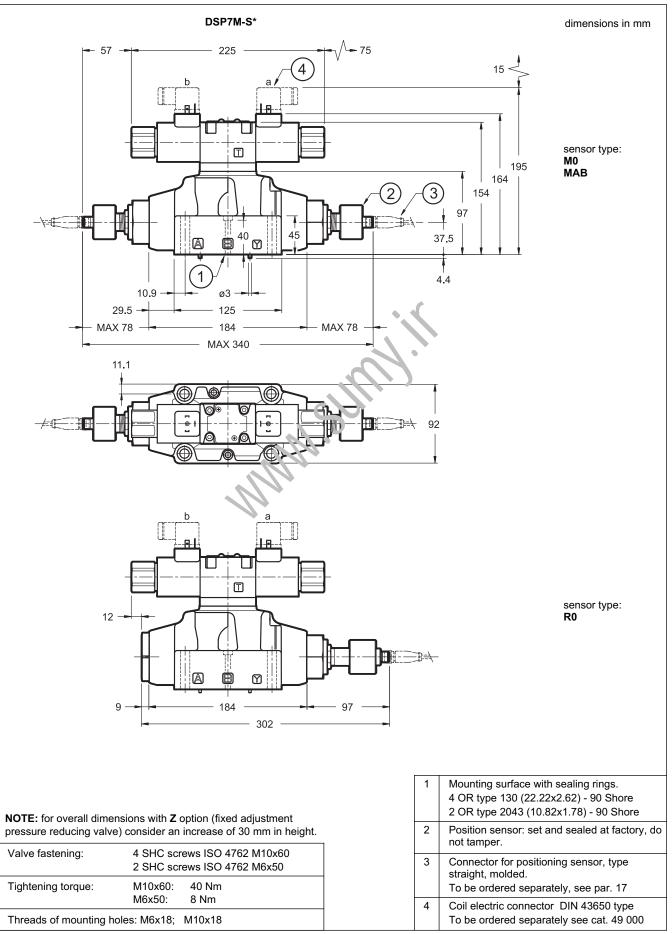


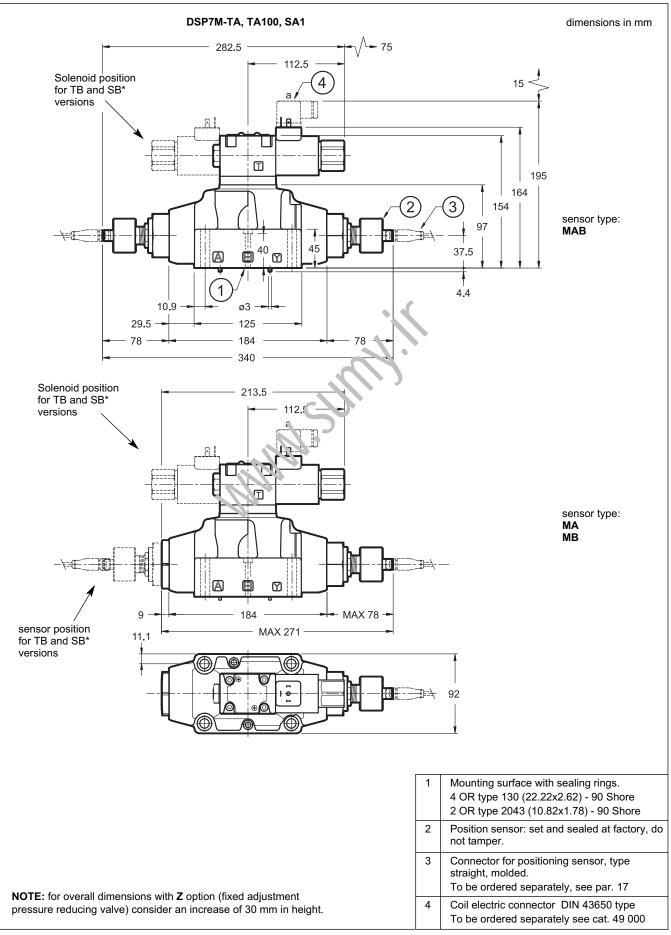




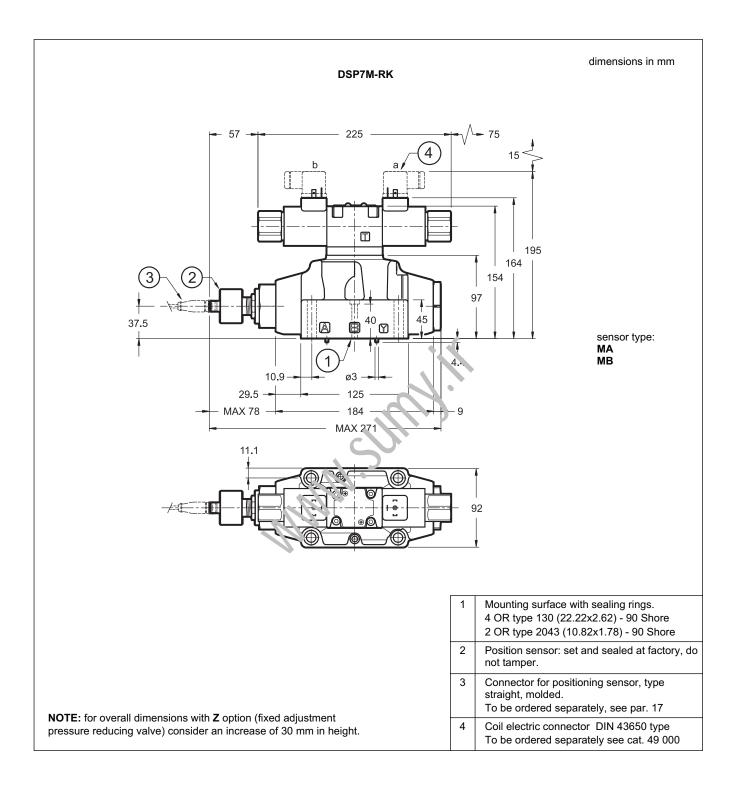


11 - DSP7M OVERALL AND MOUNTING DIMENSIONS

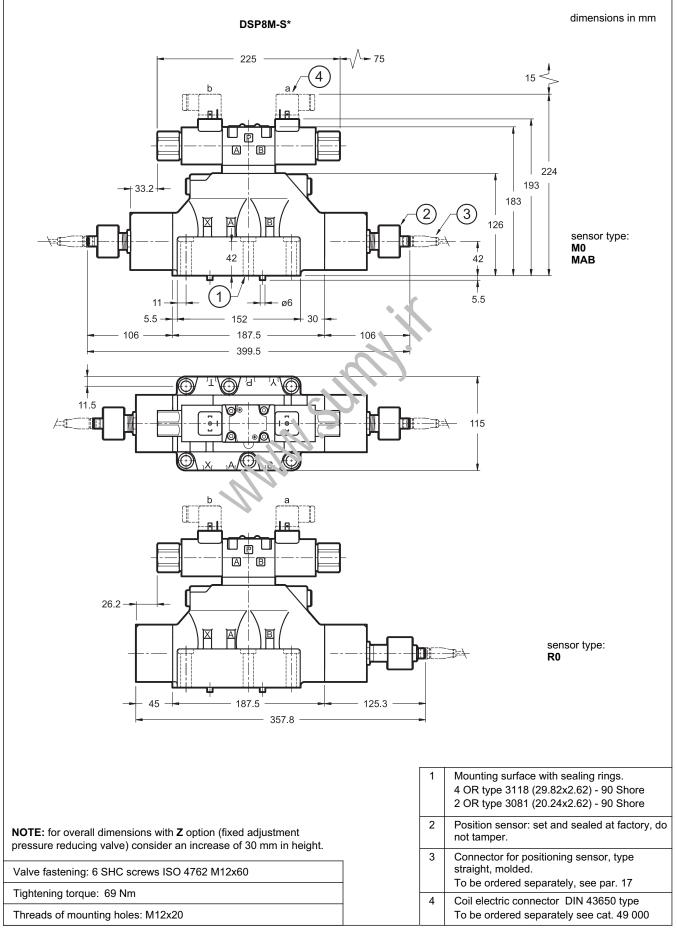




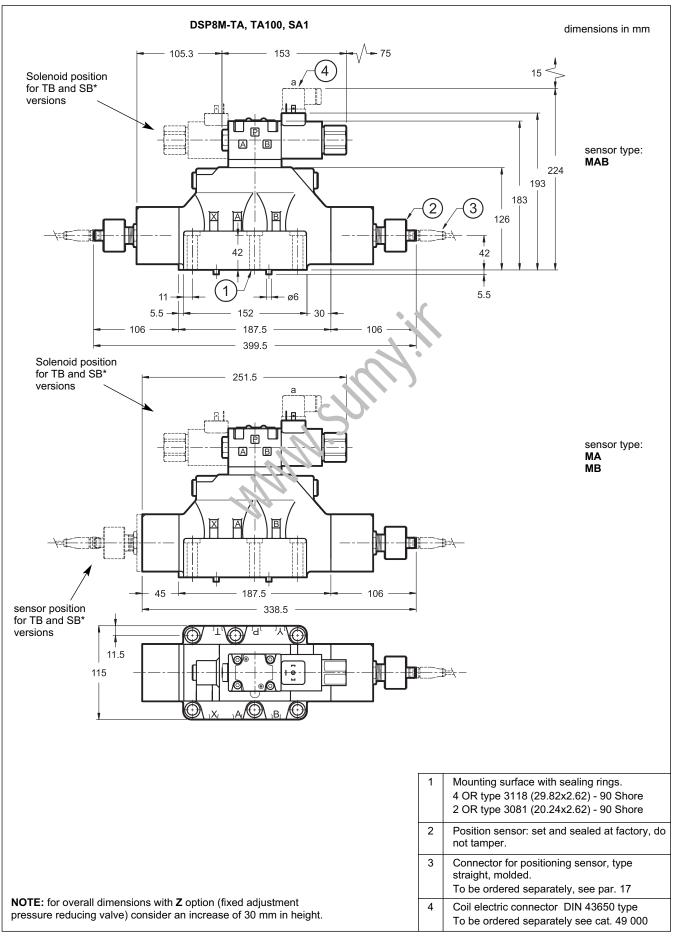
D



12 - DSP8M OVERALL AND MOUNTING DIMENSIONS

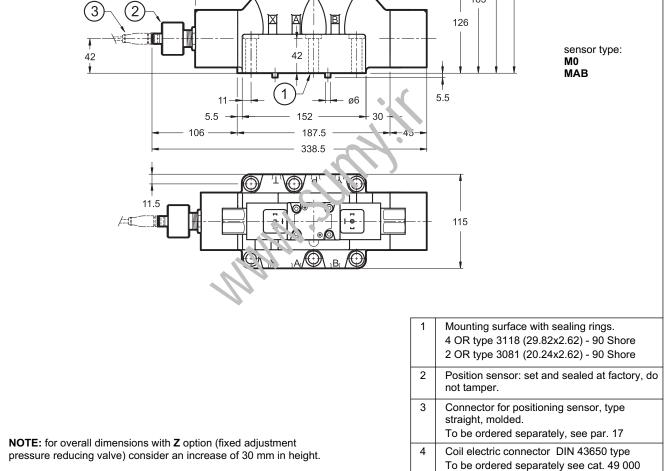




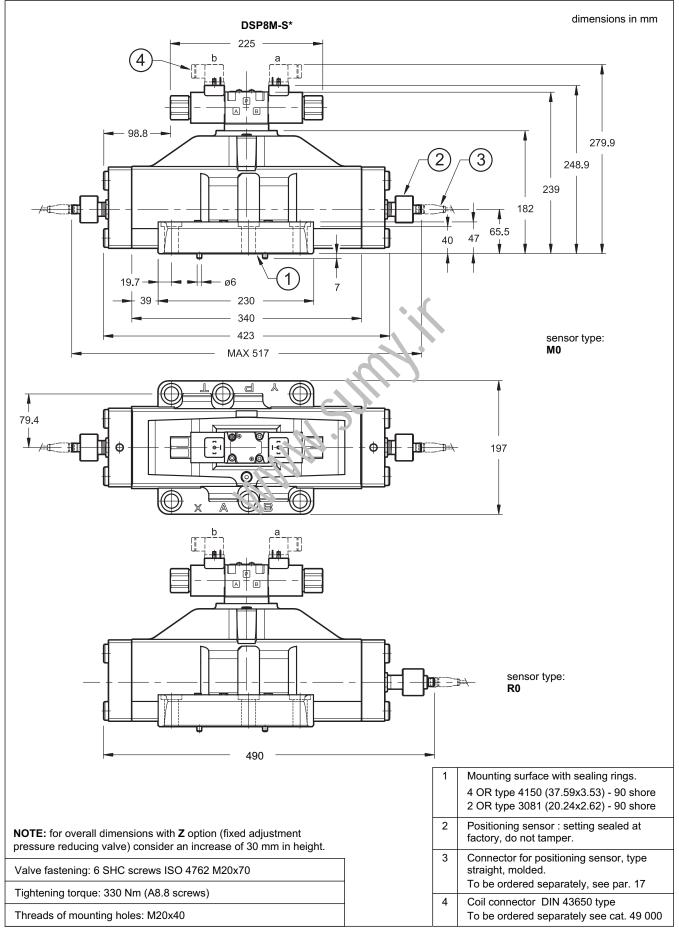


dimensions in mm

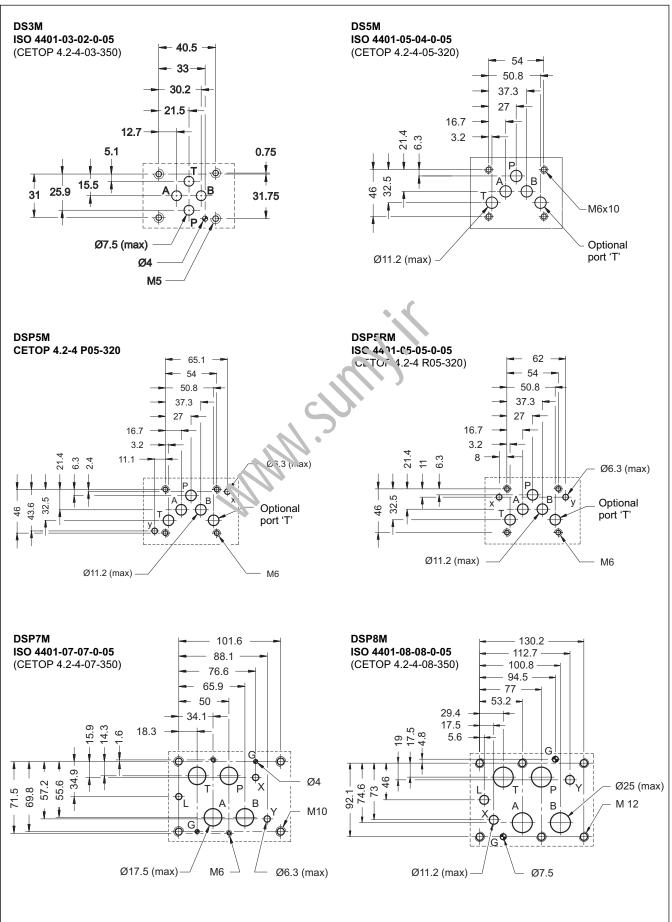
DSP8M-RK - 75 225 4 15 L ø A B 224 193 33.2 183 国 A 126 42 42 1 5.5 11 ø6 5.5 30 152 187.5 43 106 338.5

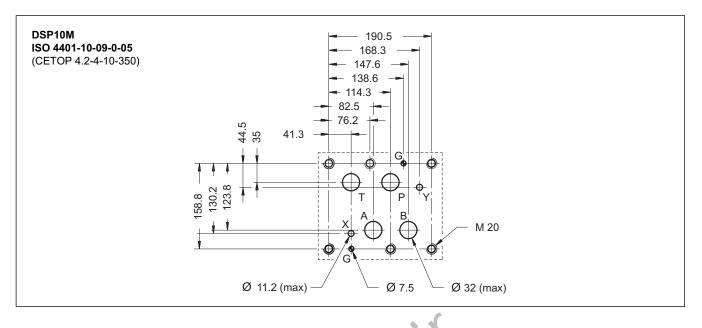


13 - DSP10M OVERALL AND MOUNTING DIMENSIONS



14 - MOUNTING SURFACES





15 - POSITIONING SENSORS



WARNING ! The disassembly of the valve is not allowed. The sensors must not be unscrewed or tampered with in any way.

R0 CONNECTION SCHEME

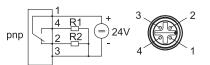
pnp		1 2 2 - - - -	
-	1		_

Pin	Values	Function
1	+24 V	Supply
2	NC	Normal Closed -
3	0 V	-
4	NC	Normal Closed +

ELECTRICAL CHARACTERISTICS				
Operating voltage range	V DC	20 ÷ 32		
Absorbed current	A	0.4		
Max output load	mA	400		
Output		2 PNP		
Electric protections	polarity inversion short circuit			
Hysteresis	mm ≤ 0.1			
Operating temperature range	°C	-25 / +80		
Class of protection according to CEI EN 60529 standards (atmospheric agents)	IP65			
EMC Electromagnetic compatibility	DIN EN 61000-6-1/2/3/4			

The M0 and M. B versions have two positioning sensors; consider that the connection scheme shown must be done for each sensor.

M CONNECTION SCHEME



Pin	Values	Function
1	+24 V	Supply
2	NC	Normal Closed
3	0 V	-
4	NO	Normal Open

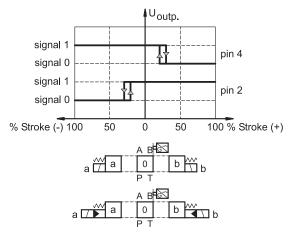
16 - SWITCHING LOGICS

Duplomatic offers a wide range of available positions to be monitored, and for the pilot operated valve there are even monitorning with redundant signal.

16.1 - R0 monitoring

Central position monitored with one positioning sensor.

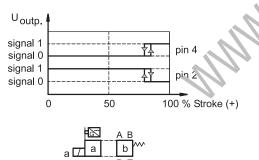
Available on both direct and pilot operated valves; spool type S^*

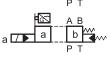


16.2 - MA monitoring

Energized position monitored with one positioning sensor.

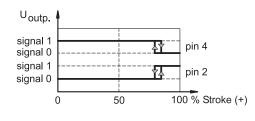
Available on both direct and pilot operated valves; spool type SA*, TA, TA02, TA100

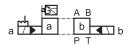




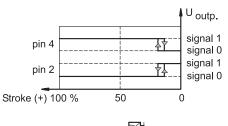
Position 'a' monitored with one positioning sensor.

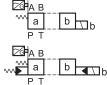
Available on pilot operated valves only; spool type RK





L -energi, ed position monitored with one positioning sensor. Available on both direct and pilot operated valves; spool type SB*, TB, TB02, TB100

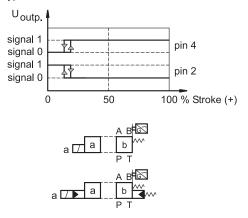




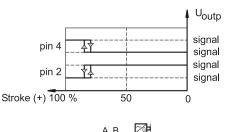
16.3 - MB monitoring

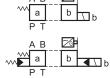
De-energized position monitored with one positioning sensor.

Available on both direct and pilot operated valves; spool type SA*, TA, TA02, TA100

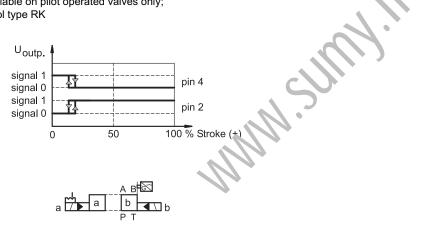


Energized position monitored with one positioning sensor. Available on both direct and pilot operated valves; spool type SB*, TB, TB02, TB100





Position 'b' monitored with one positioning sensor. Available on pilot operated valves only; spool type RK

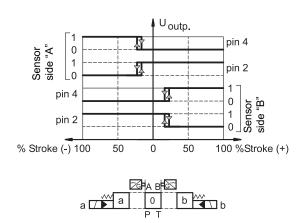


16.4 - M0 monitoring

Central position monitored by two separate positioning sensors.

Available on pilot operated valves only;

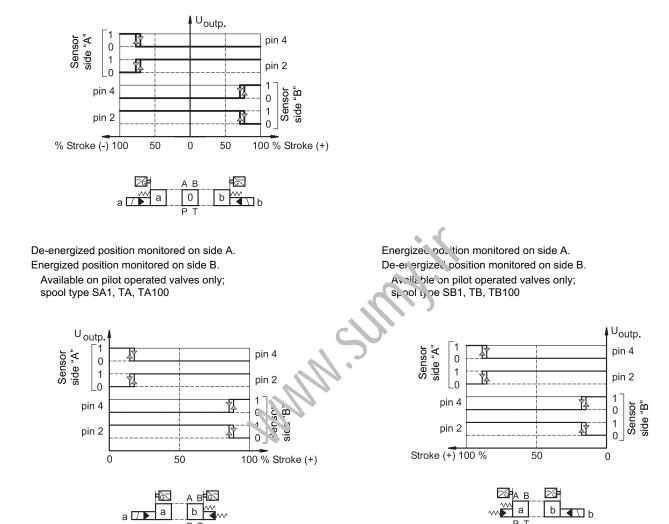
spool type S*



16.5 - MAB monitoring

Both external positions monitored by two separate positioning sensors.

Available on pilot operated valves only; spool type S*



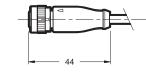
17 - SENSOR CONNECTORS

The female connectors for position switches can be ordered separately, by specifying the descriptions here below, depending on the desired type.

STRAIGHT CONNECTOR, MOLDED CABLE, PRE-WIRED

description: ECM4S/M12L/10

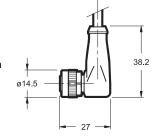
Protection class: IP68 Cable: 4 conductors 0.34 mm² length 5 mt - Ø 4.7 mm Cable material: polyurethane resin (oil resistant) Without LED.



ANGLED CONNECTOR, MOLDED CABLE, PRE-WIRED

description: ECM4S/M12S/10

Protection class: IP68 Cable: 4 conductors 0.34 mm² length 5 mt - Ø 4.7 mm Cable material: polyurethane resin (oil resistant) Without LED.

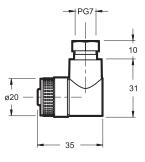


ANGLED CONNECTOR, UNASSEMBLED

Circular connector with screw locking; strain relief by means of clamping cage.

description: EC4S/M12S/10

Protection class: IP67 IEC 61076-2-101 (Ed. 1) IEC 60947-5-2 Conductor size: max 0.75 mm² Cable gland: PG7 suitable cables: 4 ÷ 6 mm² Case material: polyamide (nylon) Without LED.



18 - HYDRAULIC FLUIDS

Use mineral oil-based hydraulic fluids HL or HM type, according to ISO C⁷4-4. For these fluids, use NBR seals (code N). For fluids HFDR type (phosphate esters) use FPM share (code V). For the use of other fluid types such as HFA, HFB, HFC, please consult our technical share the technical share.

Using fluids at temperatures higher than 80 °C causes a faster degrada. In of the fluid and of the seals characteristics. The fluid must be preserved in its physical and cremical characteristics.

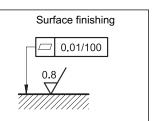
19 - INSTALLATION

WARNING! These valves must be installed and commissioned by qualified personnel only. Before starting any installation, contrasioning or maintenance is mandatory read the manual of use and maintenance, delivered together with the valve.

Configurations with centering and recall springs can be mounted in any position; The RK versions, without springs and with mechanical detent, must be mounted with the longitudinal axis horizontal.

Valve fastening takes place by means of screws or tie rods, laying the valve on a lapped surface, with values of planarity and smoothness that are equal to or better than those indicated in the drawing.

If the minimum values of planarity or smoothness are not met, fluid leakages between valve and mounting surface can easily occur.



20 - SUBPLATES

(see catalogue 51 000)

	DS3M	DS5M	DSP5M	DSP7M	DSP8M
Type with rear ports	PMMD-AI3G	PMD4-AI4G	PME4-AI5G	PME07-Al6G	-
Type with side ports	PMMD-AL3G	PMD4-AL4G	PME4-AL5G	PME07-AL6G	PME5-AL8G
P, T, A, B ports dimensions	3/8" BSP	3/4" BSP (PMD4-AI4G) 1/2" BSP (PMD4-AL4G)	3/4" BSP	1" BSP	1 ½" BSP
X, Y ports dimensions	-	-	1/4" BSP	1/4" BSP	1/4" BSP



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